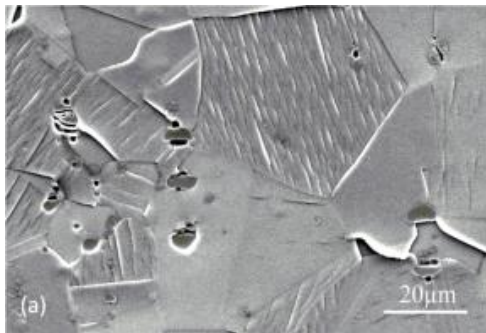


Elastoplastic response of Ni-based superalloys under plasma nitriding

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Surface of Haynes 230 after nitriding

Ni-based superalloys are composed of a matrix with an austenitic face-centred cubic (FCC) crystal structure (γ phase) which is generally strengthened by the presence of a high fraction of ordered FCC micro/nano-precipitates (γ' ($\text{Ni}_3(\text{Ti},\text{Al})$ type)). Plasma assisted nitriding of various Ni-based superalloys has been performed at moderate temperature (400°C) to shed light on the specific responses of the different phases under nitriding¹. It has been demonstrated that the γ phase is nitrided similarly to austenitic stainless steels (ASS), to form the expanded austenitic phase γ_{N} , a nitrogen insertion solid solution, with

~ 25 at.% N, but also CrN. γ' phase exhibits different behavior depending on the composition: γ' with high Ti/Al ratio are nitrided in similar proportion to the γ matrix, while, γ' with low Ti/Al ratio are not or poorly nitrided. The nitrogen incorporation leads to an expansion of the nitrided layer in the direction perpendicular to the surface, resulting in the swelling of the material surface during nitriding. As in ASS², swelling is expected to result from the lattice expansion due to the incorporation of nitrogen (to form the expanded phase γ_{N} and nitrides) but also from elastic and plastic deformations caused by the induced residual compressive stress. If slip bands were clearly observed on the surface of a γ single-phase alloy (Haynes 230, see figure), it is not the case for the γ/γ' two-phase alloys studied (Udimet 720Li, MC2), for which the high fraction of γ' could explain why dislocations do not emerge onto the surface. Complementary Transmission Electron Microscopy investigations have been performed on the MC2 single crystal superalloy to understand the respective elastoplastic response of both phases and the modification of the γ/γ' interfaces under nitriding.

1. Chollet S., Pichon L., Cormier J., Dubois J.B., Villechaise P., Drouet M., Declémy A., Templier C., Surface and Coatings Technology 235, 318-325, 2013
2. Stinville J., Templier C., Villechaise P., Pichon L., Journal of Materials Science 46, 5503–5511, 2011